

Utstysrliste sveiseavdelingen

Sveis:

Manuell

TIG

WMAN 06	Fronius MagicWave 4000 Job
WMAN 07	Fronius Transtig 3000 Job
WMAN 08	Fronius Transtig 4000 Job
WMAN 09	Fronius Transtig 3000 Job
WMAN 10	Fronius MagicWave 2200 Job



MIG/ MAG/ FCAW

WMAN 12	Fronius TPS 400I Pulse
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Cladding maskin

W61 Fronius FPA 9000 ETR system
WMAN 01 Fronius Transtig 5000
WMAN 02 Fronius Cooler FK 2500
WMAN 03 Fronius Transtig 2200 Job Hotwire

W62 Jetline Buttweld/ Cladding purpose buildt Aarbakke design
WMAN 62.1 Miller MaxStar 700 400V

W103 Mecome Hotwire cladding Systems MBL 2x2
W103.1 Miller Power source Maxstar 700 400V

W104 Mecome Hotwire cladding Systems MBL 2x2
W104.1 Miller Power source Maxstar 700 400V

W113 PEC Twin Arc Rotary Hed Systems RTH-2
W113.5 Miller Power source Goldstar 602 400V
W113.6 Miller Power source Goldstar 602 400V



Buttsveis maskin

W105 Mecome Cladding System MBL 3X3M
W105.1 Miller Power Sorce Maxstar 700 400V

W106 Mecome Cladding System MBL 3X3M
W106.1 Miller Power Sorce Maxstar 700 400V

Sveise robot

WR116 Robot Norge ABB Robot IRB2600-12/1.85
Fronius TPS 400I Pulse (MIG)



Fronius Transtig 4000

PWHT ovn

P107 Globe Heat Treatment 65kVA 6 Way Mobile Power Source Transformer
Oven

Induksjons varmemaskiner

P109 Induction Heating System Rapid 35
P109.1 Cooler Rapid 35

P110 Induction Heating System Rapid 35
P110.1 Cooler Rapid 35

P111 Induction Heating System Pro Heat 35
P111.1 Pro heat cooler 35

Manipulator bord

WP1 Firo 2500HHT 2,5 Tonn bord diameter 800mm
WP1.1 Firo Cabinet

WP4 Firo 800HHT 800Kg
WP4.1 Firo Cabinet

WPR2 Mecome Manipulator TRPE 3000

Model TRP	Payload kg	Table diameter mm	Torque factor Kgm	Tilt factor Kgm	Rotation speed rpm	Tilting	Weight kg	Earth Amp
3000	3000	1300	420	820	0.018-0.60	Hydraulics	1300	500

WPR2 Mecome Manipulator TRPE 3000

Model TRP	Payload kg	Table diameter mm	Torque factor Kgm	Tilt factor Kgm	Rotation speed rpm	Tilting	Weight kg	Earth Amp
3000	3000	1300	420	820	0.018-0.60	Hydraulics	1300	500

WP9 A&N PLANT welding positioner

Model	Payload kg	Table diameter mm	Torque factor Kgm	Tilt factor °	Rotation speed rpm	Tilting	Weight kg	Earth Amp
RP5T-EA-D1500	5000	1500		0-135	0.08-0.82	Electric		400

RP1 Roller positioner PR 60

MODEL	payload kg	speed mm/min	min. Ø max. mm				weight Kg
PR 60	3000 mot 3000 folle	120 - 2000	460 - 3500				580

RP2 Roller positioner PR 60

MODEL	payload kg	speed mm/min	min. Ø max. mm				weight Kg
PR 60	3000 mot 3000 folle	120 - 2000	460 - 3500				580

RP3 Roller positioner PR 60

MODEL	payload kg	speed mm/min	min. Ø max. mm				weight Kg
PR 60	3000 mot 3000 folle	120 - 2000	460 - 3500				580

Responsible welding engineer Aarbakke:

Magne Barka